# Novagard® RTV 200-250 Specification Data



## DESCRIPTION

Novagard RTV 200-250 is a single-component silicone coating and encapsulating compound. A pourable product with solids content near 100%, Novagard RTV 200-250 cures, at room temperature, to a rubbery solid.

# **APPLICATIONS**

Characterized by the semi-self-leveling nature, Novagard RTV 200-250 is ideal for applications that require a product with more flow and fluidity than a typical paste, and yet still retains enough thixotropy to prevent leakage during the cure cycle. Coating electrical and mechanical devices, and insulating electrical terminals are a two of the many applications in which Novagard RTV 200-250 is often employed.

## INSTALLATION

As with all single component materials, work life and cure times of Novagard RTV 200-250 are dependent upon environmental conditions such as temperature, humidity, and application thickness. Adhesion should be checked on small samples prior to full-scale production.

# **AVAILABILITY**

Novagard RTV 200-250 is available in 1 quart metal cans, 5 gallon pails, and 55 gallon drums. This is a non-stocked product subject to MOQ.

# **STORAGE**

Novagard RTV 200-250 has a shelf-life of twelve (12) months from the date of manufacture, as indicated by the lot number, when stored in the original, unopened container at, or below, 75°F.

# PRECAUTIONS / LIMITATIONS

Consult and obey all applicable local, state, and federal regulations for disposal of solvent and silicone waste. For additional information consult product S.D.S.

Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine, or peroxides. Not recommended for surfaces that are to be painted.

In confined cure conditions, RTV 200-250 may discolor brass, copper, or other sensitive metals. RTV 200-250 may stress craze molded polycarbonate.

## PRODUCT SPECIFICATIONS

Physical Property	Test Method	Performance Range
Appearance		Translucent Liquid
Viscosity	RVT #6 @ 10 rpm	20,000 - 40,000 cPs
Skin Over Time	3/8" @ 50% RH & 77F	60 minutes maximum
Through Cure	3/8" @ 50% RH & 77F	72 hours

## **TYPICAL PROPERTIES\***

Physical Property	Test Method	Typical Value
Specific Gravity		0.95 – 1.01
Shore Hardness	ASTM D 2240	15 ± 5

<sup>\*</sup>The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. The information provided in the above table is not intended for use in preparing specifications. Please consult manufacturer for additional information.

## ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product, however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.

Effective: 05/09/2019 Form Name: TDS Novagard RTV 200-250 v1.4